

**Product Information** 

ISO Class 5 - 8

Cleanroom Class 100 - 100,000 EU Grade B/C/D

# SatPax® 670 Pre-Wetted Mop Wipers

Pre-wetted 55% Cellulose / 45% Polyester Nonwoven Cleanroom Mop Wiper

SatPax® 670 pre-wetted mop wipers combine Durx® 670 nonwoven wipers composed of a hydroentangled nonwoven blend of 55% cellulose and 45% polyester with two high saturation levels for your cleaning requirements.

This pre-wetted format provides a cost effective and easy to use solution versus traditional bulk handling of solvents, maintenance of squirt bottles and inconsistent wetting and cleaning associated with wetting a dry wiper.

55% cellulose / 45% polyester hydroentangled nonwoven blend

50% IPA/50% DI Water to a high saturation level of 70%

Wipers in c-folded configuration for single withdrawal



Other Class 5 and above Pre-wetted wipers

SatPax® 1000 SatPax® 550

Low extractables and fiber and particle counts

Re-sealable solvent resistant packaging

Smooth and durable with good wet strength

No chemical binders in base material

- Reduces alcohol usage and preparation / handling costs
- Reduces VOC emissions
- Increases cleaning efficiency
- Increases cleaning protocol consistency

#### **Environmental**

**Key Attributes** 

- Reduces VOC (Volatile Organic Compound) emissions
- Complies with RoHS
- Registered under REACH

#### **Applications**

- Designed for use in ISO Class 5 and higher cleanroom environments and USP <797> applications.
- Designed for use in wet cleaning of critical surfaces where control of flammable solvents and flammable solvent concentrations is required

Pre-wetted with two saturations available: 70% IPA/ 30% DI Water to a high saturation level of 60% or,

- Final cleaning of surfaces- walls, floors, ceilings or products prior to manufacturing or packaging
- High saturation level is ideal for removing cleaning and disinfecting residues in regulated environments
- Meets AMS 3819C requirements, Class 2, Grade A, Form 2

#### **Alcohol Mixtures**

Alcohol / DI Water mixtures can be varied to fit the customer requirements. Typical mixtures are 70/30 and 9/91 IPA/DI Water

#### **Saturation Levels**

The amount of solution contained in each wiper can be varied according to customer requirements. Higher saturation levels apply more solution to the surface during cleaning.

#### **Sterile Validated Option**

For aseptic processing areas, the same wiper material can be provided in a gamma irradiated validated sterile to a 10-6 sterility assurance level.

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**Product Information** 

## ISO Class 5-8

Cleanroom Class 100 – 100,000 EU Grade A-D

#### **Technical Data (In Dry State)**

Attribute		Units	Value	Test Method
Basis Weight		g/m²	68.0	TAPPI T-410
Caliper		μm	264	TAPPI T-411
Fibers	<u>≥</u> 100μm	fibers/cm <sup>2</sup>	160	IEST-RP-CC004.3, Sec 6.1.3 / Sec 6.2.2
Particles	<u>≥</u> 0.5μm	x10³/cm²	10	IEST-RP-CC004.3, Sec 6.1.3 / Sec 6.2.1
Sorbency	Capacity	mL/m²	320	IEST-RP-CC004.3, Sec 8.1 modified / Sec 8.2 modified
	Efficiency	mL/g	4.7	
	Rate	seconds	2	
Non-Volatile Residue	DI Water	g/m²	0.028	IEST-RP-CC004.3, Sec 7.1.2
	IPA	g/m²	0.0038	
Ions	Na <sup>+</sup>	ppm	62	IEST-RP-CC004.3, Sec 7.2.2
	K <sup>+</sup>	ppm	5.9	
	Ca <sup>++</sup>	ppm	22	
	Mg <sup>++</sup>	ppm	5.0	
	CI-	ppm	31	

#### Notes:

- Technical data represented in this table are typical values at the time of publication. These should not be used as
  product specifications.
- Due to differences in test methods applied and equipment utilized by different wiper manufacturers, valid product comparisons may only be obtained through side-by-side testing in the same test facility, under similar conditions
- Third party testing can be performed upon request

#### **Order Information:**

Product	Number	Size	Shts/pk	Pks/cs	IPA/DI	Saturation	VOC % bv	Stvle
SatPax® 670	SPX670230912	23cm x 58cm	25	12	70/30	60%	44%	C-fold
SatPax® 670	SPX67000312	23cm x 60cm	25	12	50/50	70%	46%	C-fold

### Other Berkshire Products



Wipers



**Glove Liners** 



**Mop Systems** 



**Documentation Systems** 



**Face Masks** 

Swabs