

**Product Information** 

ISO Class 3-5

Cleanroom Class 1 — 100 EU Grade B/C/D

# MicroSeal® LI

Sealed Edge Cleanroom Laundered 100% Polyester Knit Wiper

MicroSeal® L1 is a ultrasonically sealed edge cleanroom laundered wiper recommended for ISO Class 3 and above environments. Composed of 100% polyester continuous filament yarns, its smooth knit construction and ultrasonic sealed edges make it deal for applications requiring critically low levels of particle and fibre release along with durability and chemical compatibility. A proprietary ISO Class 4 cleanroom laundry process helps ensure ultra-low NVR and ionic contaminant levels, making MicroSeal® L1 suitable for the most sensitive cleaning processes.



# Other ISO Class 3 and above wipers

- MicroSeal SuperSorb®
- MicroSeal SuperSorb® Lite
- UltraSeal® 3000
- MicroSeal® 1200
- MicroSeal® VP
- ValuSeal® LP
- ValuSeal® IonX®

## **Key Attributes**

- 100% continuous filament polyester knit
- Ultrasonically sealed edges provide low fibre release
- Laundered and packaged in an ISO Class 4 cleanroom

### **Benefits**

- · Critically low particles, fibres, ions and extractables
- · Chemically compatible with IPA, Acetone and other solvents
- Steam autoclavable

## **Applications**

- Designed for use in ISO Class 3 and higher cleanroom environments
- Designed for the highest level of contamination control in critical processing applications
- Chamber cleaning and CMP processing
- Stencil and other print roll cleaning applications
- Steam autoclavable for aseptic applications
- · Cleaning of medical device products
- Applying and removing cleaning and disinfecting solutions

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## **Technical Data:**

Attribute		Units	Value	Test Method	
Basis Weight		g/m²	141	TAPPI T410	
Caliper		μm	594	ASTM D1777	
Fibres	<u>≥</u> 100μm	fibres/cm <sup>2</sup>	0.077	IEST-RP-CC004.4 Sec 7.1.3/Sec 7.2.2	
Particles	≥0.5µm	x10³/cm²	0.99	IEST-RP-CC004.4 Sec 7.1.3/Sec 7.2.1	
Sorbency	Capacity	mL/m²	436	IEST-RP-CC004.4 Sec 9.1 / Sec 9.2 modified	
	Efficiency	mL/g	3.1		
	Rate	seconds	1.0		
Non-Volatile Residue	DI Water	g/m²	0.0049	IEST-RP-CC004.4 Sec 8.1.2	
	IPA	g/m²	0.011		
Ions	Na <sup>+</sup>	ppm	0.015	IEST-RP-CC004.4 Sec 8.2.2	
	K <sup>+</sup>	ppm	0.0040		
	Ca <sup>++</sup>	ppm	0.011		
	Mg <sup>++</sup>	ppm	0.00021		
	CI-	ppm	0.0059		

## Notes:

- Technical data represented in this table are typical values at the time of publication. These should not be used as product specifications.
- Due to differences in test methods applied and equipment utilised by different wiper manufacturers, valid product comparisons may only be obtained through side-by-side testing in the same test facility, under similar conditions
- Third party testing can be performed upon request

# **Order Information:**

Product	Number	Size	Shts/pk	Pks/cs	Style
MicroSeal® LI®	MSLI.0909.10	9x9" (23x23cm)	150	10	Stacked

# **Other Berkshire Products**



Wipers



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